



**Sensor box containing one inclinometer with RS485 bus interface**

## Features

- Modbus RTU compatible RS485 output signal
- individually temperature compensated
- up to 128 units on one RS485 data bus
- optional chain inclinometer housing with two opposite cable glands
- transfer rate of 115200 baud; cable lengths of up to 1000m possible
- integrated inclinometer can be mounted in either one (NG) or three (NB, N) different axes
- Sensor electronics electrically isolated from housing
- 9...16V operating voltage
- Robust pressure die cast aluminium housing (IP67) with salt water proof coating
- Twist free 4-point fastening of rigid, 3.2mm thick base PCB

## Description

The sensor box SB1M is a pressure die cast aluminium housing (IP67) with integrated digital sensor electronics containing one robust N or NG or one highly accurate NB inclinometer for uniaxial inclination measurement. The last unit on the RS485-bus can be fitted with a terminator resistor.

Its individual temperature compensation, its simple and well-documented master-slave protocol interface and its bus-capability make it a versatile device for all applications where a RS485 or (in conjunction with a standard industrial converter) a RS232 or USB sensor output is required.

## Application

The SB1M inclinometer is suitable for applications requiring the measurement of inclination for further processing on a PC or PLC.

Typical areas of application include construction, mining, agricultural machinery, transportation and conveyor systems, ships, automation technology as well as general mechanical engineering.

**Recommended integrated inclinometer:**

- 1) Especially shock-proof.
- 2) Best linearity. Lowest temperature drift.
- 3) Good linearity. Large measuring range.

MR Type	NB3	N2	NG2	N3	NG3	N4	NG4
±2 or ±10°	2)	1)	3)				
±10°...±30°				1)	3)		
±30...±70°						1)	
±30°...±80°							3)

**Technical Specification**

Terminal	6 x 1.5mm <sup>2</sup>
Cable gland	M12x1.5
Measuring range, resolution, ...	depends on integrated SEIKA sensor
Degree of protection	IP67
Measuring axes (N- and NB-sensor)	three orthogonal axes
Measuring axes (NG.sensor)	one axis
Optional signal terminator resistor	100 Ohm
Operating temperature	-40... +85°C
Operating voltage	9V...16V
Current consumption	approx. 45 mA

**Dimensions (in mm) and connections**

